



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-794-141
Job Sheet 170400



000511

Part No: D350-794-141

Job Qty: 1 ea

Part Name: Tank Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 3/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G SHEETS 36-38 IPP REV:A 12.04.04 new issue DD VERF:EC IPP REV:B 12.04.26 ECN 12-571
DD VERF:EC IPP REV:C 15.01.15 as per CHG005/ECN14-666 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/23/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		3/23/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		3/23/18	0.00	0.00	QC4		Sms
125	DC	1 pcs		3/23/18	0.00	0.00	DC		
130	Packaging	1 pcs		3/23/18	0.00	0.00	Packaging3-1		Sms
140	QC21-FG	1 Ea		3/23/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-794-141 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-794-141 Location: _____ PPP Rev: _____

FEB 06 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN816-6D	1	5	0	0
	D4002-041	1	5	0	0
	D4002-043	1	4	0	0
	D4008-041	1	4	0	0
	D4009-041	2	0	0	0
	D4464-041	1	1	0	0
	MS20822-3D	2	7	0	0
	MS20822-8D	1	3	0	0
	TBA28B	3	0	0	0
	TY25MX	1	825	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																					
Description Work Order Deviation		Disposition																																																							
 S031296 Tank Assembly		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																					
PART NO: D350 – 794 – 141 Original Serial #: S031296 Revision: Operation: Packaging Change No: CHG004		Mfg Date: 01/11/18 Job No: 170400		ge ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect lled ☐ Part Lost/Missing e ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence																																																					
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2/5/201

[Dart Hawkesbury] Master Unit - Joly, Jocelyne



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000511

Tel (613) 632-5200

Containers on Master Unit 000511				
Serial No	Part No	Customer Part No	Status	Quantity
S039172	AN816-6D		Allocated	1
S039203	D3600-1		Allocated	3
S039165	D4002-041		Allocated	1
S039164	D4002-043		Allocated	1
S039162	D4008-041		Allocated	1
S037221	D4009-041		Allocated	2
Fm137710.0	MS20822-3D		Allocated	2
S039152	MS20822-8D		Allocated	1
S039149	TY25MX		Allocated	1

D4004-041 S031993

1

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
				1	D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE – FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE – PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY – FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY – REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING – MODIFIED
							VENT ASSEMBLY PARTS
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE – TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE – TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: G

Date: 14.08.20